

In the Claims:

1 – 15. (Canceled)

16. (Canceled)

17. (Canceled)

18. (Canceled)

19. (Canceled)

20. (Canceled)

21. (Cancelled)

22. (Canceled)

23. (Canceled)

24. (Canceled)

25. (Canceled)

26. (Canceled)

27. (Canceled)

28. (Newly Presented) A method for producing an antibody comprising
- a) culturing a CHO cell, that produces said antibody, as continuous perfusion culture in ProCHO4-CDM medium or in DMEM/Ham's F12 medium at a pH value of from pH 6.7 to pH 7.7;
 - b) measuring the viable cell count;
 - c) starting feeding of glucose at a constant flow rate when the viable cell count is 1.8×10^6 cells/ml or more, wherein the feeding of the glucose solution comprises a constant glucose concentration; and wherein further the constant flow rate is from $D = 0.03/h$ to $D = 0.05/h$;
 - d) recovering said antibody.
29. (Newly Presented) The method of claim 28, wherein the constant glucose concentration is about 24 mmol/l.